

December-17-13 9:15:01 AM

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Stop *NR2*

Draw Nbr	Revision Nbr	
D2947	Rev A1	

0.00

PURCHASING

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: **A**

Prog Rev: AI

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

50 0 Ac
17.01.20

OC

Memo

0.00

Quality Control

Work Order ID 110101

110101

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Item ID: D2947 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Clamp
Start Date: 12/17/13 Start Qty: 50.00 *50* Cust Item ID:
Required Date: 12/17/13 Req'd Qty: 50.00 *50* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Identify as per dwg & Stock Location: <u>ST456A</u>	0.00				<u>50</u>			DAS 33 9-89
160									14-01-22
Packaging	Memo	0.00							
Packaging									
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

MLJ 14-01-24
H 14-01-23

Picklist Print

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Work Order ID: 110101

Parent Item: D2947

Parent Item Name: Clamp

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 50.00

Required Qty: 50.00

Comments:

IPP: A00.01.14New issueEC

IPP Rev:B No longer made in house 07-06-11 JLM

IPP REV:C 11.08.08. MADE IN

HOUSE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA 304/316 Sheet .063		Purchased	No			100	sf	210.6540	0.062	3.26316		14.01.21	

Location

Loc Qty

Loc Code

MAT020

210.6539998

123136

140.2

M126159

25.94

M126915

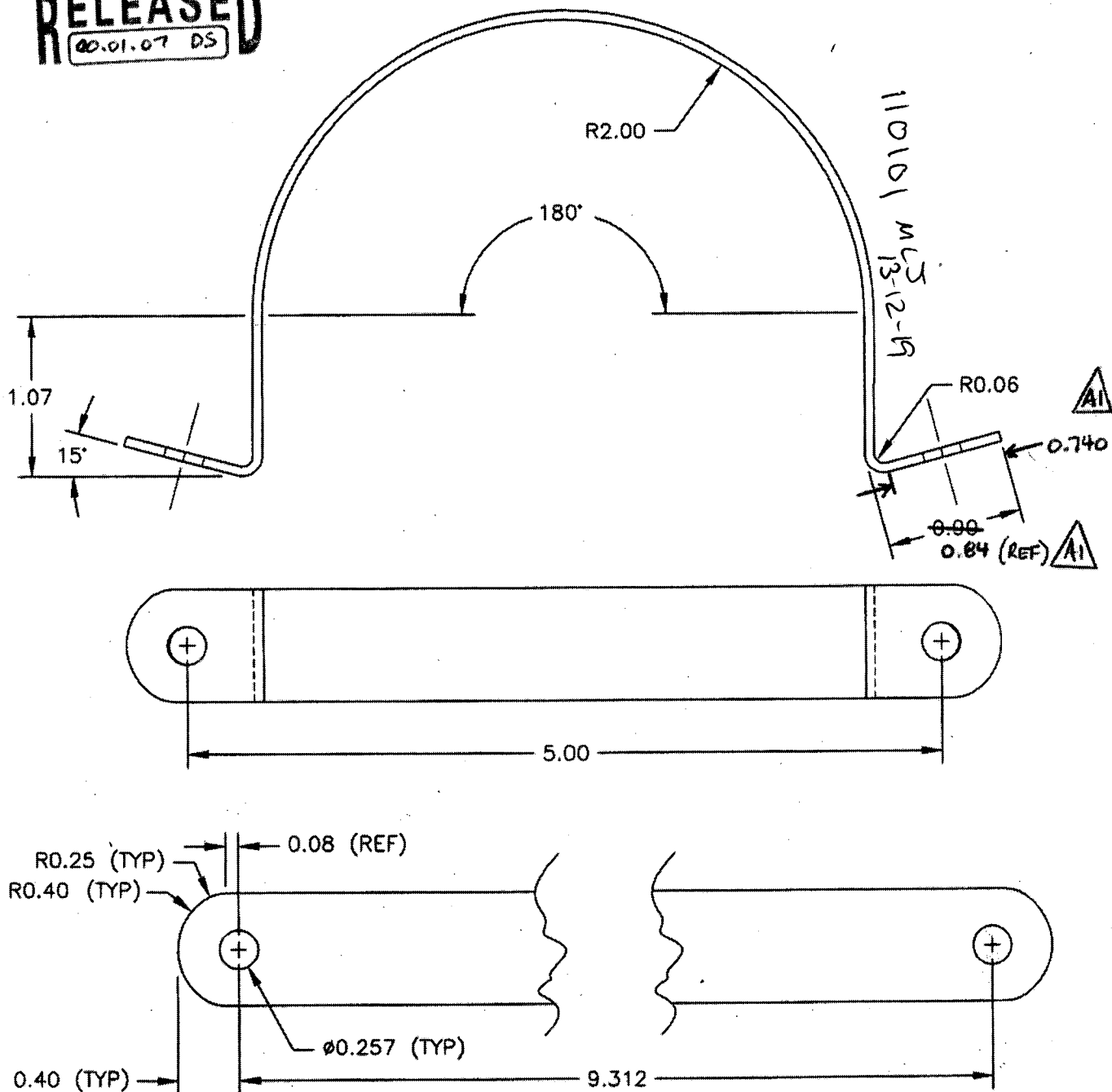
44.514

m127821 → 3.27



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2947	REV. A SHEET 1 OF 1
DATE 00.01.06		TITLE CLAMP	SCALE 1:1
A	00.01.06	NEW ISSUE	

RELEASED
00.01.07 DS



D2947 FLAT PATTERN

MATERIAL: AISI 304/316 SS 0.063 THICK x 0.75 WIDE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

AI 01.09.07 ADD 0.740 DIMENSION; 0.84 WAS 0.90